

User Manual

Off Grid Solar Inverter 4KW-12KW

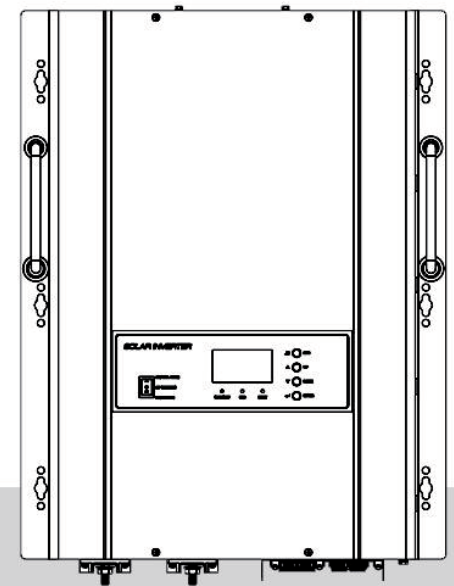


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Information on this Manual

Validity

This manual is valid for the following devices:

- ▶ Off grid solar inverter with MPPT controller, 4KW;
- ▶ Off grid solar inverter with MPPT controller, 5KW;
- ▶ Off grid solar inverter with MPPT controller, 6KW;
- ▶ Off grid solar inverter with MPPT controller, 8KW;
- ▶ Off grid solar inverter with MPPT controller, 10KW;
- ▶ Off grid solar inverter with MPPT controller, 12KW;

Scope

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations.

Target Group

This document is intended for qualified persons and end users. Tasks that do not require any particular qualification can also be performed by end users. Qualified persons must have the following skills:

- ▶ Knowledge of how an inverter works and is operated
- ▶ Training in how to deal with the dangers and risks associated with installing and using electrical devices and installations
- ▶ Training in the installation and commissioning of electrical devices and installations
- ▶ Knowledge of the applicable standards and directives
- ▶ Knowledge of and compliance with this document and all safety information

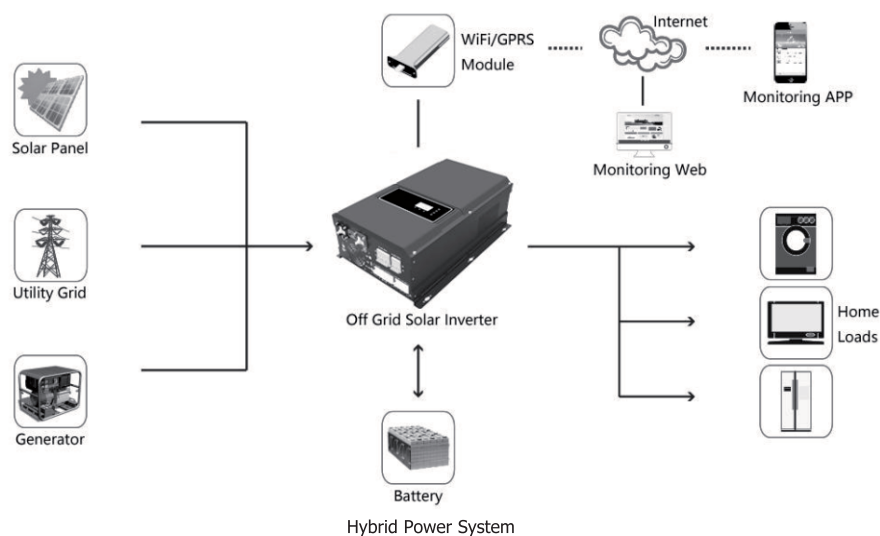
Safety Instructions



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. **CAUTION** – Only qualified personnel can install this device with battery.
2. Before using the unit, read all instructions and caution marks on the unit, understand the batteries and all appropriate sections of this manual.
3. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
4. **NEVER** cause AC output and DC input short circuit. Don't connect to the mains when DC input short circuits.
5. **NEVER** charge a frozen battery.
6. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
7. To reduce risk of electric shock, disconnect all wiring before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
8. Be very cautious when working with metal tools on or around batteries. A potential risk, such as dropping a tool to spark or short circuit batteries or other electrical parts, could cause an explosion.
9. For optimum operation of this off grid solar inverter, please follow required spec to select appropriate cable size. It's very important to correctly operate this off grid solar inverter.
10. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
11. **GROUNDING INSTRUCTIONS** –This off grid solar inverter should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please contact local dealer or service center for maintenance.

Introduction



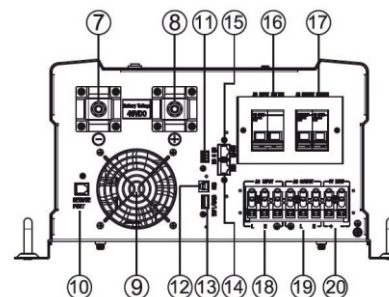
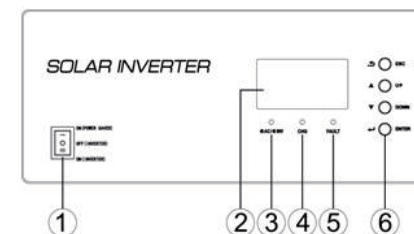
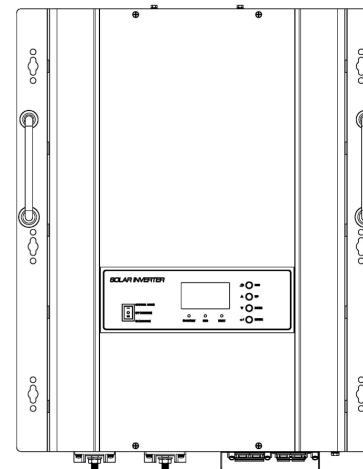
This is a multifunctional split-phase output off grid solar inverter, integrated with a MPPT solar charge controller, a low frequency pure sine wave inverter and a UPS function module in one machine, which is perfect for off grid backup power and self-consumption applications.

The whole system also need other devices to achieve complete running such as PV modules, generator, or utility grid. Please consult with your system integrator for other possible system architectures depending on your requirements. The WiFi / GPRS module is a plug-and-play monitoring device to be installed on the inverter. With this device, users can monitor the status of the PV system from the mobile phone or from the website anytime anywhere.

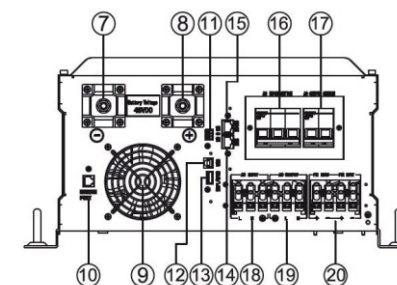
Features

- ▶ Rated power 4KW to 12KW
- ▶ MPPT solar charge controller
- ▶ Low frequency inverter with large transformer
- ▶ Pure sine wave AC output
- ▶ Overload, short circuit and deep discharge protection
- ▶ Configurable AC/ solar input priority via LCD setting
- ▶ Compatible to mains voltage or generator power
- ▶ WiFi/ GPRS remote monitoring

Product Overview



(4KW/5KW/6KW)



(8KW/10KW/12KW)

1. ON/OFF power switch
3. Status indicator
5. Fault indicator
7. Battery "-"
9. Fan
11. Dry contact
13. WiFi/GPRS device port
15. RS485
17. AC output switch
19. AC output

2. LCD display
4. Charging indicator
6. Function buttons
8. Battery "+"
10. Remote control port
12. USB port
14. BMS
16. AC input switch
18. AC input
20. PV input

Installation

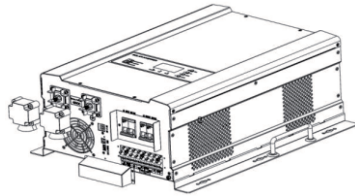
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items in the package:

- ▶ The unit x1
- ▶ User manual x 1
- ▶ Communication cable x 1
- ▶ Software CD x 1

Preparation

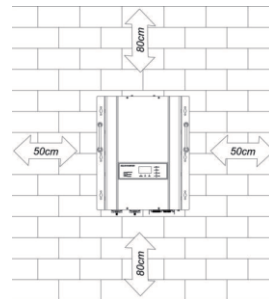
Before connecting all wiring, please take off bottom cover by removing eight screws as shown below.



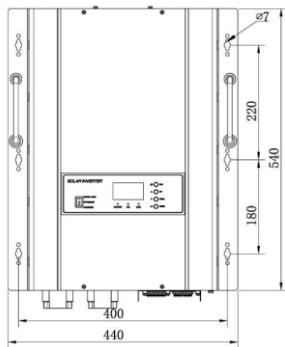
Mounting the Unit

Consider the following points before selecting where to install:

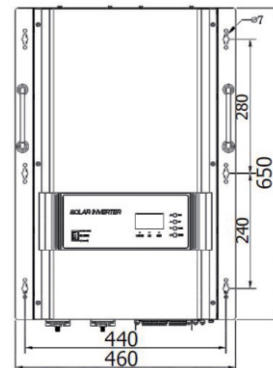
- ▶ Do not mount the inverter on flammable construction materials.
- ▶ Mount on a solid surface
- ▶ Install this inverter at eye level in order to allow the LCD display to be read at all times.
- ▶ The ambient temperature should be between 0°C and 50°C to ensure optimal operation.
- ▶ The recommended installation position is to be adhered to the wall vertically.
- ▶ Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



! SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY



4~6KW



8~12KW

Install the unit by screwing the six setscrews.

Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified person.

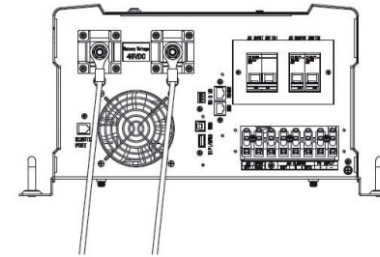
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

Recommended battery cable and terminal size:

Model	Battery Voltage	Wire Gage/min
4kw	48V	1*2AWG
5kw	48V	1*1AWG
6kw	48V	2*3AWG
8kw	48V	2*2AWG
10kw	48V	2*1AWG
12kw	48V	3*2AWG

Please follow below steps to implement battery connection:

1. Assemble battery ring terminal based on recommended battery cable and terminal size.
2. Connect all battery packs as units requires. It's suggested to connect at least 200Ah capacity battery for 4KW~6KW model and at least 400Ah capacity battery for 8KW~12KW model.
3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

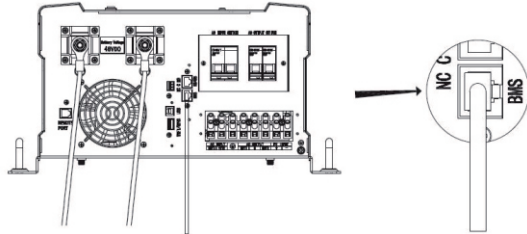
CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

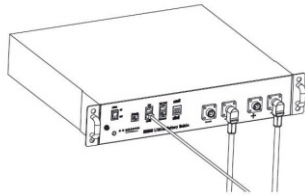
Lithium battery connection

If need to communicate with lithium battery BMS, the inverter protocol should have matched the BMS first. There're two connectors on the lithium battery, RJ45 port of BMS and power cable. Please follow below steps to implement lithium battery connection:

1. Assemble battery ring terminal based on recommended battery cable and terminal size (recommended standards are in the previous page) .
2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals
3. Connect the end of RJ45 of battery to BMS communication port of inverter.



4. The other end of RJ45 insert to battery comm port.



Note: if choosing lithium battery, make sure to connect the BMS communication cable between the battery and the inverter. You need to choose battery type as "lithium battery".

Lithium battery communication and setting

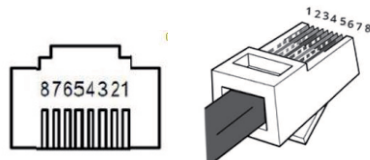
In order to communicate with battery BMS, you should set the battery type to "LI" in Program 5. Then the LCD will switch to Program 51, which is to set the protocol type. There are several protocols in the inverter. Please get instruction from the supplier to choose which protocol to match the BMS.

1. Connect the end of RJ45 of battery to BMS communication port of inverter

Make sure the lithium battery BMS port connects to the inverter is Pin to Pin. The BMS port supports communication with BMS by RS485 protocol or CAN protocol.

The inverter BMS port pin and RS485 port pin assignment shown as below.

Pin number	BMS port	RS485 port (for expansion)
1	RS485B	RS485B
2	RS485A	RS485A
3	--	--
4	CANH	--
5	CANL	--
6	--	--
7	--	--
8	--	--



2. LCD setting

To connect battery BMS, need to set the battery type as "LI" in Program 05. After set "LI" in Program 05, it will switch to Program 51 to choose battery type.

05	Battery type	AGM (Default) 05 AGM
		Flood 05 FLD
		User-Defined 05 USE If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21.
		User-Defined 2 (Suitable for lithium battery when no communicating with BMS) 05 US2 If 'US2' is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19,20 and 21.
		Lithium (Only suitable when communicate with BMS) 05 LI The lithium battery BMS communication protocol options 51 L01 51 L02 51 L03 51 L04

When the battery type set to Li, the setting option 12, 13, 21 will change to display percent.

Note: When the battery type set as "LI", the Maximum charge current can't be modified by the user. When the communication fail, the inverter will cut off output.

12	Setting SOC point back to utility source when selecting "SBU priority" or "Solar first" in program 01	12 40% Default 40%, 30%~50% Settable
13	Setting SOC point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	13 80% Default 80%, 60%~100% Settable
21	Low DC cut-off voltage. If self-defined is selected in program 5, this program can be set up	COV 21 20% Default 20%, 5%~50% Settable

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 40A for 4KW~6KW, 80A for 8KW~12KW.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

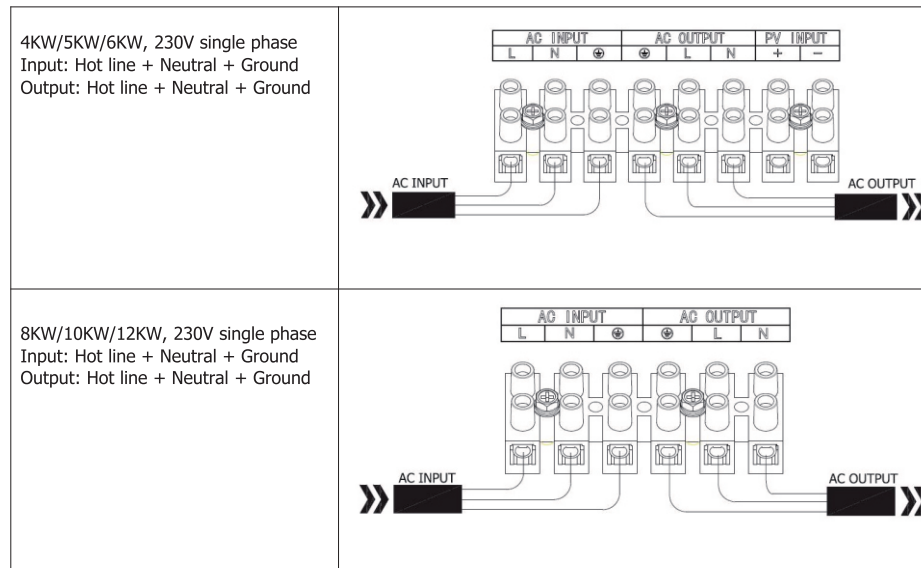
WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
4KW/5KW	10 AWG	1.4~ 1.6 Nm
6KW/8KW	8 AWG	1.4~ 1.6 Nm
10KW/12KW	6 AWG	1.6~ 1.8 Nm

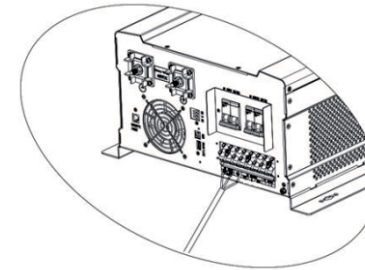
AC Wiring



Please follow below steps to implement AC input/output connection:

- Before making AC input/output connection, be sure to open DC protector or disconnector first.
- Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor first.

L --> Live wire (brown or black)
N --> Neutral wire (blue)
Ground --> Earth wire (yellow and green)

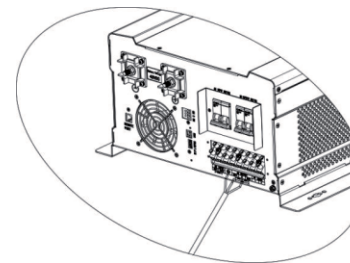


WARNING:

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

- Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.

L --> Live wire (brown or black)
N --> Neutral wire (blue)
Ground --> Earth wire (yellow and green)



- Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with manufacturer of air conditioner that if it's equipped with time-delay function before installation. Otherwise, this off grid solar inverter will trigger overload fault and cut off output to protect your appliance, but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
4KW/5KW/6KW	80A	8AWG	1.6~1.8 Nm
8KW/10KW/12KW	120A	8AWG	1.6~1.8 Nm

PV Module Selection:

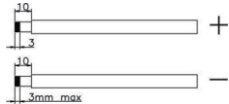
When selecting proper PV modules, please be sure to consider below parameters:

- Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode	
INVERTER MODEL	4KW/5KW/6KW/8KW/10KW/12KW
Max. PV Array Open Circuit Voltage	150Vdc
PV Array MPPT Voltage Range	60~145Vdc

Please follow below steps to implement PV module connection:

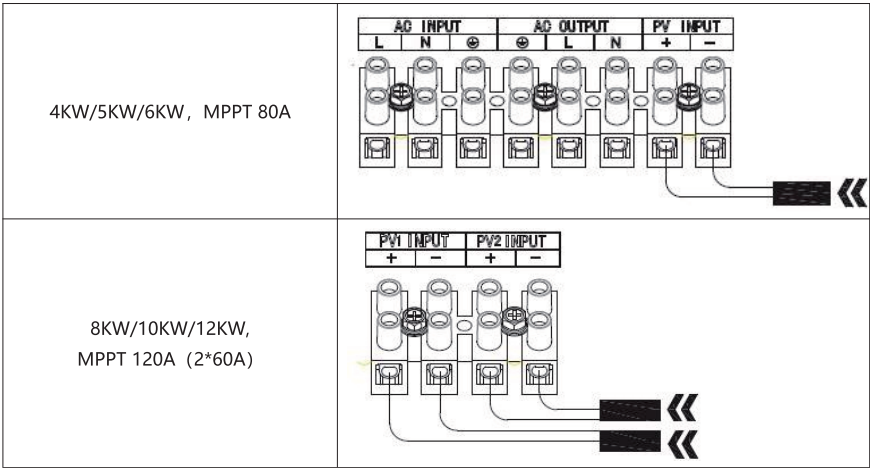
- Remove insulation sleeve 10 mm for positive and negative conductors.



- Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

- Make sure the wires are securely connected.

PV Wiring



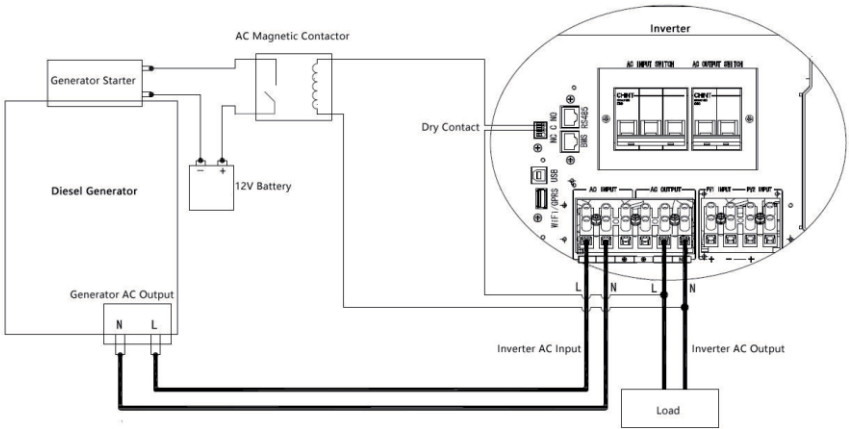
Communication Connection

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to generator when battery voltage reaches warning level.

- The wiring between generator and the inverter (not all generators are the same wiring diagram as below, please ask supplier for instruction if there's any questions.)



2. Dry contact signals introduction

Unit Status	Condition	Dry contact port:	
		NC & C	NO & C
Power Off	Unit is off and no output is powered.	Close	Open
Power On	Output is off and no output is powered		Open
	Battery not in "LI" mode	Battery voltage < Low DC Cut-off Voltage +2Vdc	Open
		Detected there's AC input	Close
	Battery in "LI" mode	Battery SOC < Low DC Cut-off Soc +5%	Open
		Detected there's AC input	Close

Electrical Performance

AC Charger

The inverter is equipped with an active PFC (power factor correction) multistage battery charger. The PFC feature is used to control the amount of power used to charge the batteries in order to obtain a power factor as close as possible to 1.

When AC voltage is in the range of 154~260VAC, the charging current is 100%.

The inverter is with a strong charging current, 100Amp for 12KW model, and the charge current can be adjusted from 10A~100A. This will be helpful when using on a small capacity battery bank.

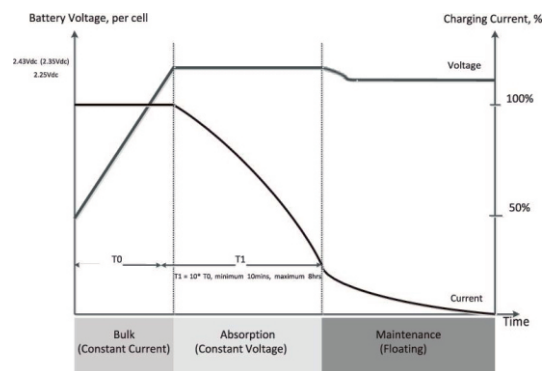
There are mainly 3 stages:

Bulk Charging: This is the initial stage of charging. While Bulk Charging, the charger supplies the battery with controlled constant current. The charger will remain in Bulk charge until the absorption charge voltage is achieved.

Absorb Charging: This is the second charging stage and begins after the absorb voltage has been reached. Absorb charging provides the batteries with a constant voltage and reduces the DC charging current in order to maintain the absorb voltage setting.

In this period, the inverter will start a T1 time; the charger will keep the boost voltage in Boost CV mode until the T1 time has run out. When charging current is <0.01C or the time is over 12 hours, then drop the voltage Down to the float voltage.

Float Charging: The third charging stage occurs at the end of the absorb charging time. During float charging, the charge voltage is reduced to the float charge voltage. In this stage, the battery are kept fully charged and ready if needed by the inverter.

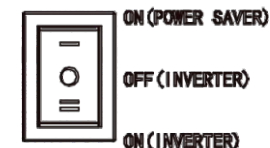
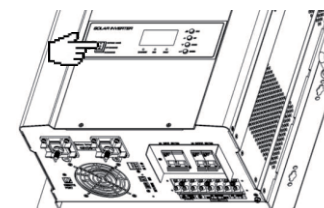


AC charging current

Model	Battery Voltage	Max. AC Charging Current
4KW	48V	40A
5KW	48V	50A
6KW	48V	60A
8KW	48V	70A
10KW	48V	80A
12KW	48V	100A

Operation

Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons



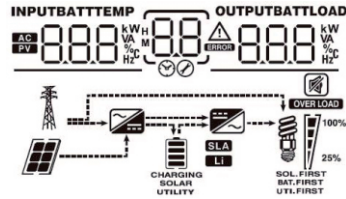
LED Indicator

LED Indicator			Messages
AC / INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Buttons

Button	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

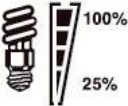
LCD Display Icons



Icon	Function Description	
Input Source Information		
	Indicates the AC input.	
	Indicates the PV input	
	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.	
Configuration Program and Fault Information		
	Indicates the setting programs.	
	Indicates the warning and fault codes.  Warning: flashing with warning code.  Fault:lighting with fault code	
Output Information		
	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.	
Battery Information		
	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.	
	These two signs indicate the charge priority. SOLAR indicates solar first. UTILITY indicate utility first. SOLAR blinking indicates solar only; SOLAR and UTILITY both on indicates combined charging.	
In AC mode, it will present battery charging status.		
Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.

Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	
	1.717V/cell ~ 1.8V/cell	
	1.8 ~ 1.883V/cell	
	> 1.883 V/cell	
50%> Load > 20%	< 1.817V/cell	
	1.817V/cell ~ 1.9V/cell	
	1.9 ~ 1.983V/cell	
	> 1.983	
Load < 20%	< 1.867V/cell	
	1.867V/cell ~ 1.95V/cell	
	1.95 ~ 2.033V/cell	
	> 2.033	

Load Information				
	Indicates overload.			
	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.			
	0%~24%	25%~49%	50%~74%	75%~100%
				
Mode Operation Information				
	Indicates unit connects to the mains.			
	Indicates unit connects to the PV panel.			
	Indicates load is supplied by utility power.			
	Indicates the utility charger circuit is working.			
	Indicates the DC/AC inverter circuit is working.			
	These three signs indicate the output priority. SOL.FIRST indicates solar first. BAT.FIRST indicates battery first. UTI.FIRST indicates utility first.			
Mute Operation				
	Indicates unit alarm is disabled.			

LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

Program	Description	Setting Option
01	Output source priority: To configure load power source priority	Solar first 01 SOL Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.
		Utility first (default) 01 UTI Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		SBU priority 01 SBU Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	02 80^A 12KW model: default 80A, 10A~180A Settable 10KW model: default 80A, 10A~160A Settable 8KW model: default 80A, 10A~150A Settable 6KW model: default 80A, 10A~140A Settable 5KW model: default 80A, 10A~130A Settable 4KW model: default 80A, 10A~120A Settable (If Li is selected in program 5, this program can't be set up)

03	AC input voltage range	03 APL Appliance (default) If selected, acceptable AC input voltage range will be within 154~272VAC	
		03 UPS If selected, acceptable AC input voltage range will be within 184~272VAC	
05	Battery type	AGM (Default) 05 AGM	
		Flood 05 FLD	
		User-Defined 05 USE If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21.	
		User-Defined 2 (Suitable for lithium battery when no communicating with BMS) 05 US2 If "US2" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21.	
		Lithium (Only suitable when communicate with BMS) 05 LI The lithium battery BMS communication protocol options 51 L01 51 L02 51 L03 51 L04 	
06	Auto restart when overload occurs	Restart disable (default) 06 LFD	Restart enable 06 LFE
08	Output voltage	230V (default) 08 230^V	220V 08 220^V
		240V 08 240^V	208V 08 208^V

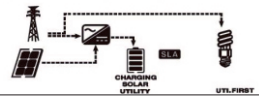
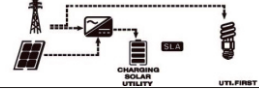
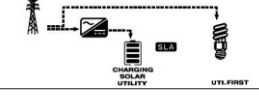
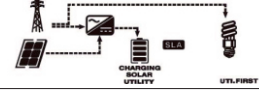
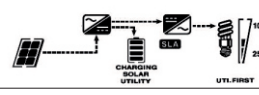
09	Output frequency	50Hz (default) 09 50 Hz	60Hz 09 60 Hz
11	Maximum utility charging current	11 30 A 12KW model: default 30A, 10A~100A Settable 10KW model: default 30A, 10A~80A Settable 8KW model: default 30A, 10A~70A Settable 6KW model: default 30A, 10A~60A Settable 5KW model: default 30A, 10A~50A Settable 4KW model: default 30A, 10A~40A Settable (If Li is selected in program 5, this program can't be set up)	
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01	12 46.0 V 48V model: default 46.0V, 44.0V~51.2V settable	
		12 40 % Lithium battery mode: default 40%, 5%~50% settable	
13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	13 54.0 V 48V model: default 54.0V, 48.0V~58.0V Settable	
		13 80 % Lithium battery mode: default 80%, 60%~100% settable	
14	Charger source priority: To configure charger source priority	If this off grid solar inverter is working in Line, Standby or Faultmode, charger source can be programmed as below:	
		Solar first 14 C50	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Utility first 14 C06	Utility will charge battery as first priority. Solar energy will charge battery only when utility power is not available.
		Solar and Utility (default) 14 S0U	Solar energy and utility will both charge battery.
		Only Solar 14 050	Solar energy will be the only charger source no matter utility is available or not.

		If this off grid solar inverter is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
15	Alarm control	Alarm on (default) 15 60N	Alarm off 15 60F
16	Backlight control	Backlight on (default) 16 L0N	Backlight off 16 L0F
17	Beeps while primary source is interrupted	Alarm on (default) 17 A0N	Alarm off 17 A0F
19	C.V. charging voltage If self-defined is selected in program 5, this program can be set up	C 19 56.4 V 48V model: default 56.4V, 48.0V~58.4V Settable	
20	Floating charging voltage. If self-defined is selected in program 5, this program can be set up	FL 20 54.0 V 48V model: default 54.0V, 48.0V~58.4V Settable	
21	Low DC cut-off voltage. If self-defined is selected in program 5, this program can be set up	C 21 42.0 V 48V model: default 42.0V, 40.0V~48.0V Settable	
		C 21 20 % Lithium battery mode: default 20%, 5%~50% Settable	
22	RS485 communication address	Ad 22 001 Default 001,001-255 Settable	
23	Battery equalization	Disabled (Default) E 23 d1 5	Enable E 23 E1A
		If "Flooded" or "User-Defined" is selected in program this program can be set up.	

24	Battery equalization voltage	48V model: default 58.4V, 48~60V Settable E9 24 58.4
25	Battery equalized time	Setting range is from 5 minutes to 900 minutes. Increment of each click is 1 minute Edt 25 060
26	Battery equalized timeout	Setting range is from 5 minutes to 900 minutes. Increment of each click is 1 minute EtO 26 120
27	Equalization interval	Setting range is from 1 day to 30 days. Increment of each click is 1 day EIt 27 001
28	Equalization activated immediately	Disabled (Default) Enable Atv 28 d1 5 Atv 28 ENA
		If equalization function is enabled in program 23, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "E9". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 27 setting. At this time, "E9" will not be shown in LCD main page.

Display Information

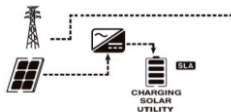
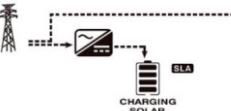
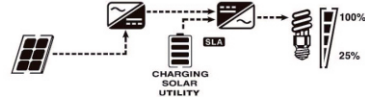
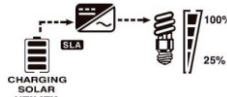
The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, MPPT charging current, MPPT charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

Setting Information	LCD display
Input voltage/ Output voltage (Default Display Screen)	Input Voltage=240V, output voltage=240V INPUT 240v OUTPUT 240v 
Input frequency	Input frequency=50Hz INPUT 500 Hz OUTPUT 240v 
AC charging current	AC charging current=30A BATTY 30 A OUTPUT 240v 
PV voltage	PV voltage=110V INPUT 110v OUTPUT 240v 
PV charging current	Charging current=80A BATTY 80 A OUTPUT 240v 
PV charging power	PV charging power=500W BATTY 500 W OUTPUT 240v 

PV and utility charging current	Current=140A BATT 140 A OUTPUT 240 v
Output frequency	Output frequency=50Hz BATT 52.1 v OUTPUT 50.0 Hz
Load percentage	Load percent=50% BATT 51.0 v LOAD 50.0 %
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart. INPUT 230 v LOAD 350 VA When load is larger than 1kVA ($\geq 1\text{kVA}$), load in VA will present x.xkVA like below chart. INPUT 230 v LOAD 350 VA
Load in Watt	When connected load is lower than 1kW, load in W will present xxx W like below chart. BATT 51.0 v LOAD 270 W

Load in Watt	When load is larger than 1kW ($\geq 1\text{kW}$), load in W will present x.xkW like below chart. BATT 51.0 v LOAD 3.50 kW
DC discharging current	DC discharging current=58A BATT 52.1 v 58 A
Main CPU version checking	Main CPU version 028-00-306 028 00 306
Secondary CPU version checking	Secondary CPU version 029-00-319 029 00 319
Inverter Rated Power	Rated Power = 6KW 6.00 kW
Battery level	Battery SOC=50% BATT 51.0 v 50 %
Battery Equalization	58.2 v 225 v

Operating Mode Description

Operation mode	Description	LCD display
Standby mode /Power saving mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by PV still can charge batteries.	When utility grid connected, no charging; PV can charge 
Line Mode	Priority for utility drive the loading solar priority charging	Charging by PV energy 
	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility 
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy. 
		Power from battery only. 

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is not working.	
02	Over temperature	
03	Battery voltage is too high	
05	Output short circuited	
06	Output voltage is abnormal. Output voltage is too high.	
07	Overload time out	
20	BMS communication loss	
51	Over current or surge	

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
04	Battery low voltage/ Battery SOC low	Beep twice every second	
12	Solar controller over temperature	Beep once every second	
54	PV input over voltage	Beep once every second	
58	AC output low voltage	Beep once every second	
61	Sampling error of battery voltage detecting is over 0.5V	Beep once every second	

Battery Equalization

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

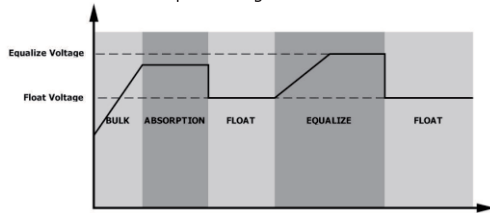
How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 23 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 27.
2. Active equalization immediately in program 28.

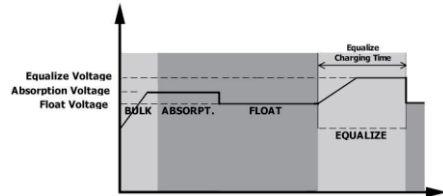
When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

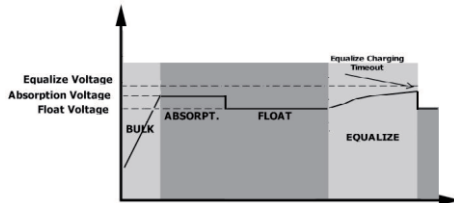


Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



Trouble Shooting

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Buzzer beeps continuously and red LED is on.	Fault code 01	Fan fault	Replace the fan.
	Fault code 02	Internal temperature of component is over 90°C.	Check if the air flow of the unit is blocked or the ambient temperature is too high.
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 04	The battery voltage is too low.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 06/58	Output abnormal (Inverter voltage below than 180Vac or is higher than 290Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 20	BMS communication failed	1. Check the BMS communication wire to see if it's well connected 2. Check the transceiver signal
	Fault code 51	Over current or surge	Restart the unit, if the error happens again, please return to repair center.

Specifications

MODEL	4KW	5KW	6KW	8KW	10KW	12KW
Battery voltage	48VDC	48VDC	48VDC	48VDC	48VDC	48VDC
INVERTER OUTPUT						
Rated Power	4KW	5KW	6KW	8KW	10KW	12KW
Surge Rating (20ms)	12KW	15KW	18KW	24KW	30KW	36KW
Waveform	Pure sine wave/ same as input (bypass mode)					
Nominal Output Voltage	208V-220V-230V-240Vac(+/-10% RMS)					
Output Frequency	50Hz/60Hz (+/-0.3 Hz)					
Inverter Efficiency(Peak)	>85%					
Line Mode Efficiency	>95%					
Power Factor	1.0					
SOLAR CHARGER						
Maximum PV Charge Current	80A			120A		
DC Voltage	48V					
Maximum PV Array Power	5000W			7000W		
MPPT Operating Voltage(VDC)	60-145V					
Max. PV Array Open Circuit Voltage	150VDC					
Maximum Efficiency	>98%					
DC Input						
Low DC Cut-Off Voltage (Only Lead Acid)	Default @load<20%: 42.0V; @20%≤load<50%: 40.8V; @load≥50%: 38.4V (Based on Program 21, 40Vdc~48Vdc settable)					
Low DC Warning Voltage (Only Lead Acid)	Low DC Cut-Off Voltage +2Vdc					
Low DC Warning Return Voltage (Only Lead Acid)	>48V					
Low DC Warning SOC (Only Li)	<Low DC Cut-off Soc +5%					
Low DC Warning Return SOC (Only Li)	>Low DC Cut-off Soc +15%					
Low DC Cut-off SOC (Only Li)	Default 20%, 5%~50% Settable					
Cold Start SOC (Only Li)	>Low DC Cut-off Soc+10%					
High DC Recovery Voltage	58VDC					
High DC Cut-Off Voltage	AGM:60V, FLD:62V, USE or Li Mode: C.V. Voltage + 4.0V					
AC INPUT						
Voltage	230VAC					
Selectable Voltage Range	154~272VAC(for appliances), 184~272VAC(for UPS)					
Frequency Range	50Hz/60Hz (Auto sensing)					
Maximum Charge Current	40A	50A	60A	70A	80A	100A
BYPASS & PROTECTION (Grid & Generator)						
Typical Transfer Time	10ms					
Overload Protection (SMPS Load)	Circuit breaker					
Output Short Circuit Protection	Circuit breaker					
MECHANICAL SPECIFICATIONS						
Dimensions (W*H*D)	540*360*218mm			650*380*225mm		
Net Weight (kg)	38	41	45	64	66	75
OPERATING ENVIRONMENT						
Operation Temperature Range	0°C to 50°C					
Storage Temperature	-20°C to 60°C					